

# 1953

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## CATALOG

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# BENDER

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PLAYGROUND EQUIPMENT, INC.

## 1 WELDED CONSTRUCTION



Gyms featuring welded construction acknowledged to be the finest quality available. Proven by decades of consumer use and acceptance.

## 2 SAFETY CLAMP HOOD



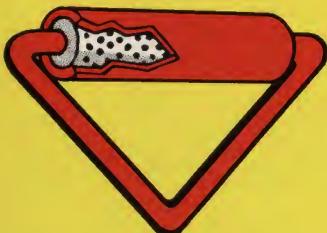
The newest innovation in gym construction. Exclusive design by Bender assures maximum sturdiness. Years of research have been devoted to making this new Safety Clamp Hood an outstanding feature . . . introduced for the first time in our 1953 line.

## 3 BOLTED CONSTRUCTION



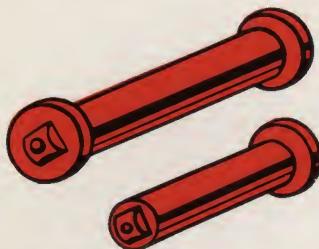
Bender's Budget Group of gyms features diamond shaped bolting . . . placed at points of stress in order to insure maximum rigidity and safety.

## 4 BEARING ROLLERS



Bender Gyms are fitted with bearing rollers at the top . . . designed for greater strength and longer wearing these bearings carry the exclusive Bender Patent (Reg. U. S. Pat. Office No. 2474718).

## 5 BEARINGS

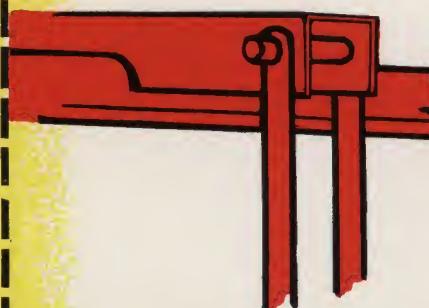


The patented bearings on Bender's gyms retain lubrication for long periods which keeps them from drying out or rusting.

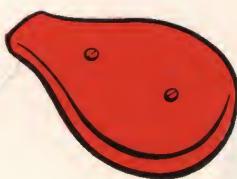
These special  
features are  
found on . . .

**BENDER**  
**STEEL GYM**  
**SETS**

## 6 SKY-RIDE



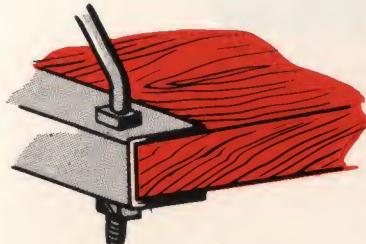
In both the single and double hanger Sky-Ride Gyms the top bar of the Sky-Ride is electrically steel welded to the top bar of the gym for greater strength. Hangers swing on oil retaining bearings.

**7****STEEL FORM SEAT**

Enamel coated steel  
Form is double bolted  
to all Sky-Ride bars.

All chains, bolts, seat brackets, rings and small parts are galvanized to prevent rust. The supports telescope up into the head sockets and rest against the top members, thus preventing rocking and twisting of the frame. Top bar has upward arch making it more resistant to bending even when badly overloaded.

All welded top bars are capped. Neck members are die cut to eliminate crystallization and afford uniformity of construction. Only the finest enamels are used in the finishing processes.

**8****STEEL END BRACKETS**

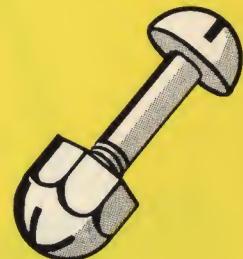
Steel flanged end brackets with attachments for supporting chain gives proper support to hardwood seats and prevent breakage under hardest play. All lumber used is selected hardwood.

**9****DIE CUT NECK MEMBER**

Elimination of crystallization by die cutting of neck members. Affords uniformity of construction.

**10****SAFETY NUTS & BOLTS**

Safety nuts and bolts cover the ends of the excercise bar bolts so that threads and bolt ends will not cut the small users.

**11****GRIPPERS**

Bicycle Grippers of heavy rubber are used on Sky-Ride hand and foot rests.

**12****GROUND STAKES**

Ground stakes of 1" steel tube flattened and bent. Used with special bracket to keep frame from tipping. For swing sets or slides. Also a smaller ground stake of  $\frac{3}{8}$ " round bar stock bent on one end.



# BENDER GYMS

model no.  
**150**  
BOLTED GYM

Ground space: 76 $\frac{1}{2}$ " wide, 88" long, 73 $\frac{1}{4}$ " high  
Top bar: 1 $\frac{1}{2}$ " O.D. tubing—5 ft. long  
Legs: 1 $\frac{1}{4}$ " O.D. tubing—7 ft. high  
Exercise bars: 1" O.D. tubing—3 ft. long  
2 — #1 hardwood seats (non-tilt)  
1 — Wooden trapeze bar on swing  
2 — Gym rings — cadmium plated  
All hardware cadmium plated  
Chain — Hot dipped galvanized — 1000 lb. test  
Bearings — Ball-bearings  
Shipping weight: 45 lbs.



# BENDER GYMS



1940

model no.  
**300**  
BOLTED GYM

Ground space: 73" wide, 81" long, 76 $\frac{1}{4}$ " high  
Top bar: 1 $\frac{1}{2}$ " O.D. tubing — 7 ft. long  
Legs: 1 $\frac{1}{4}$ " O.D. tubing — 7 ft. high  
Leg to top bar supports — 1" O.D. — 18" long  
Exercise bars — 1" O.D. tubing — 3 ft. long  
Ladder: 6'9" long — 1" O.D. tubing  
Ladder steps:  $\frac{1}{2}$ " rounds — electric welded  
See-Saw: 1 $\frac{1}{2}$ " O.D. tubing — 6 ft. long with (2) metal seats  
1 — Wooden trapeze bar on swing  
2 — Gym rings — cadmium plated  
2 — #1 hardwood swing seats (non-tilt)  
Chain: Hot dipped galvanized — 1000 lb. test  
Bearings: Ball bearings  
All hardware cadmium plated  
Shipping weight: 68 lbs.

model no.  
**301**  
SAME AS No. 300  
WITHOUT SEE-SAW



# BENDER GYMS

model no.

**180**

ELECTRIC WELDED GYM

Ground space: 78 $\frac{1}{4}$ " wide, 119" long, 83" high

Top bar: 2" O.D. tubing — 8 ft. long

Legs: 1 $\frac{1}{2}$ " O.D. tubing — 7'6" high

Skyride: 6'9" long—1" O.D. tubing  
(single hanger)

Skyride bar: (2) 1" O.D. tubing —

4 ft. long with (2) metal seats

Exercise bars: 1" O.D. tubing — 3 ft. long

2 — #1 Hardwood swing seats (non-tilt)

1 — Wooden trapeze bar on swing

2 — Gym rings — cadmium plated

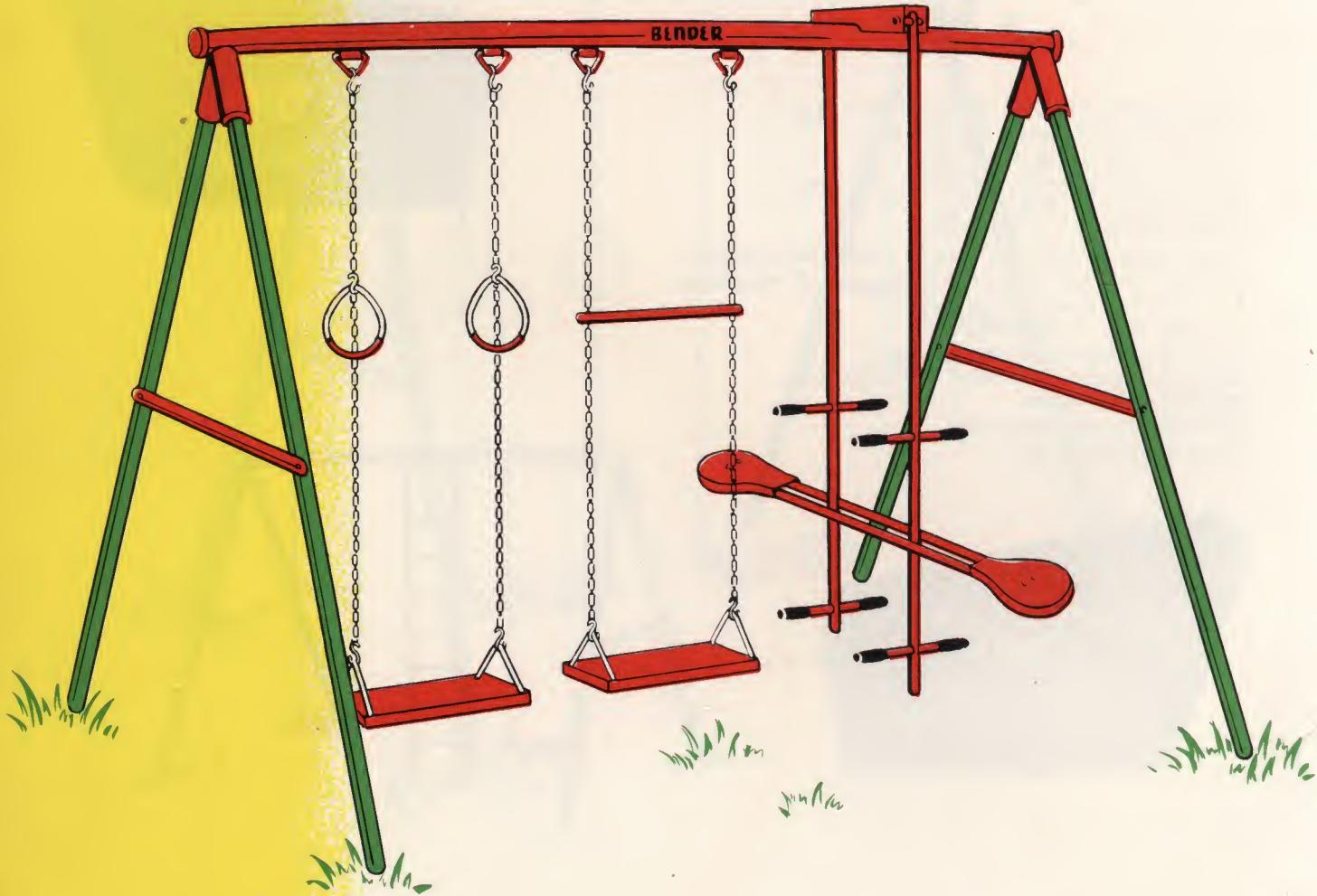
Chain: Hot dipped galvanized — 1000 lb. test

Rubber hand grips on skyride unit

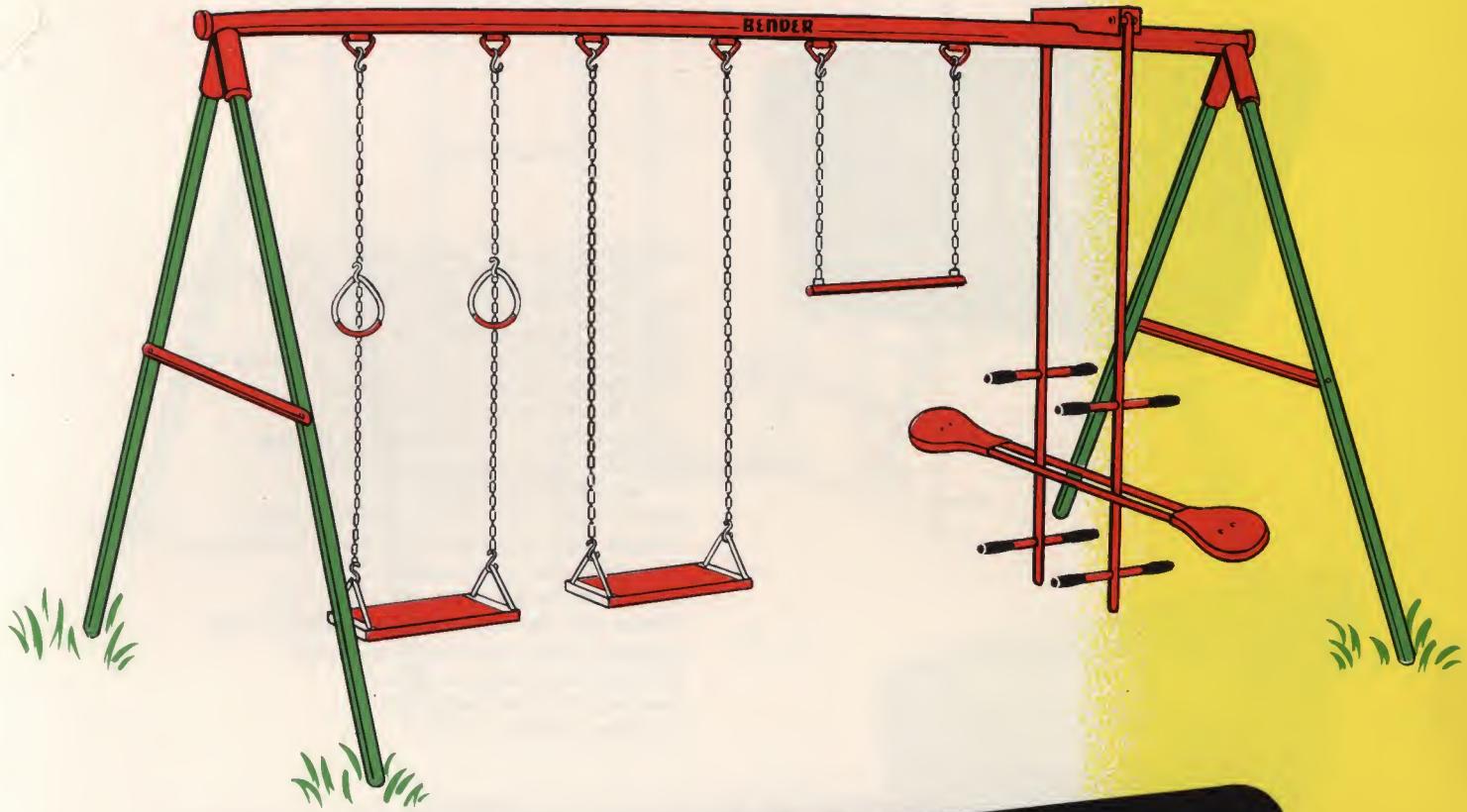
All hardware cadmium plated

Bearings: Welded bearings

Shipping weight: 85 lbs.



# BENDER GYMS



model no.

290

ELECTRIC WELDED GYM

Ground space: 78" wide, 123 $\frac{1}{2}$ " long, 83 $\frac{1}{2}$ " high  
Top bar: 2" O.D. tubing — 9 ft. long  
Legs: 1 $\frac{1}{2}$ " O.D. tubing — 7'6" high  
Skyride: 6'9" long — 1" O.D. tubing  
(single hanger)  
Skyride bar: (2) 1" O.D. tubing —  
4 ft. long with 2 metal seats  
Exercise bars: 1" O.D. tubing — 3 ft. long  
2 — Gym rings — cadmium plated  
1 — trapeze bar unit complete  
2 — #1 Hardwood swing seats (non-tilt)  
Chain: Hot dipped galvanized — 1000 lb. test  
Molded rubber hand grips on skyride  
All hardware cadmium plated  
Bearings: Welded bearings  
Shipping weight: 110 lbs.

# BENDER GYMS

model no.

**506**

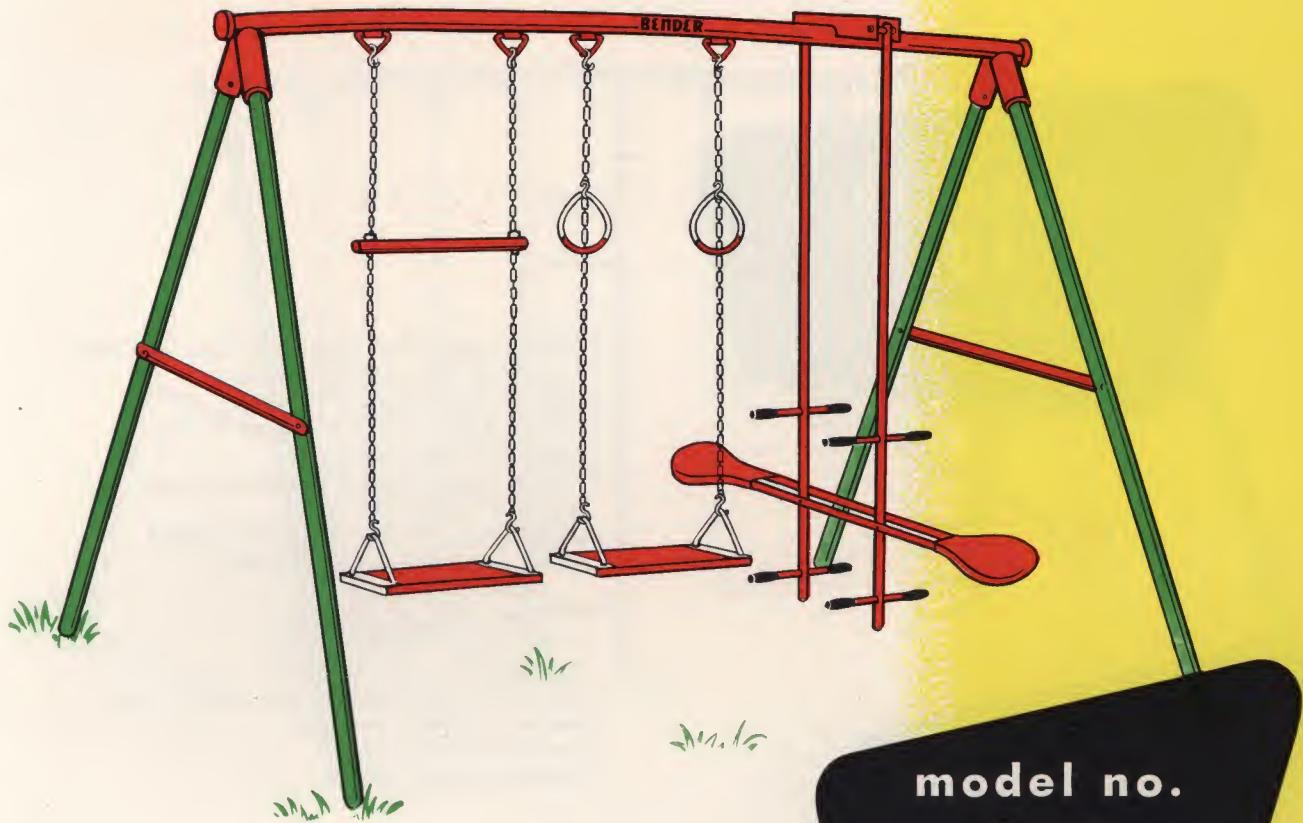
**SAFETY CLAMP HOOD GYM**

30.00

Ground space: 78" wide, 123½" long,  
83½" high, 140" from ladder to end of legs  
Top bar: 2" O.D. tubing—9 ft. long  
Legs: 1½" O.D. tubing—7'6" high  
Skyride: 6'9" long—1" O.D. tubing (single hanger)  
Skyride bar: (2)—1" O.D. tubing—  
4 ft. long with (2) metal seats  
Exercise bars: 1" O.D. tubing—3 ft. long  
Ladder: 1" O.D. tubing—6'9" long—  
attached to two legs  
Ladder steps: ½" rounds—electric welded  
2—gym rings—cadmium plated with rubber grips  
1—trapeze bar unit complete  
2—#1 hardwood swing seats (non-tilt)  
Chain: Hot dipped galvanized—1000 lb. test  
Molded rubber hand grips on skyride  
All hardware cadmium plated  
Bearings: Welded bearings  
Shipping weight: 110 lbs.



# BENDER GYMS



model no.

**430**

ELECTRIC WELDED GYM

Ground space: 81" wide—107½" long—91" high

Top bar: 2" O.D. tubing—8 ft. long

Legs: 2" O.D. tubing—8 ft. high

Skyride: 6'9" long—1" O.D. tubing (single hanger)

Skyride bar: (2)—1" O.D. tubing—

4 ft. long with (2) metal seats

Exercise bar: (2) made of 1" O.D. tubing—3 ft. long

2—#1 hardwood swing seats with metal seat brackets

1—Wooden trapeze bar on swing

2—Gym rings—cadmium plated with rubber grips

Chain—Hot dipped galvanized—1000 lb. test

Molded rubber hand grips on skyride

All hardware cadmium plated

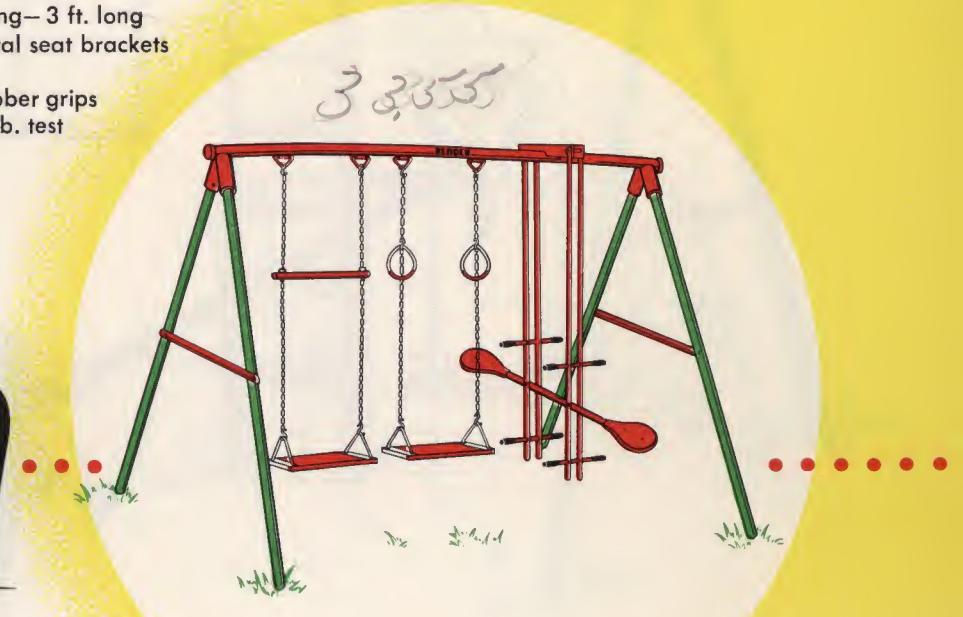
Bearings: Welded bearings

Shipping weight: 106 lbs.

model no.

**707**

SAME AS No. 430 WITH  
DOUBLE HANGER SKYRIDE



# BENDER GYMS

model no.

101

ELECTRIC WELDED GYM

Ground space:—81" wide—119" long—91" high  
Top bar: 2" O.D. tubing—9 ft. long  
Legs: 2" O.D. tubing—8 ft. high  
Exercise bars: 1" O.D. tubing—3 ft. long  
See-saw: 1" O.D. tubing—  
6 ft. long with (2) #1 hardwood seats  
Ladder: 1" O.D.—7'6" long  
Ladder steps:  $\frac{1}{2}$ " rounds—electric welded  
(2) #1 hardwood swing seats with  
metal seat brackets  
1—trapeze bar unit complete  
2—gym rings—cadmium plated  
All hardware cadmium plated  
Chain—Hot dipped galvanized—1000 lb. test  
Bearings: Welded bearings  
Ground stakes included  
Shipping weight: 108 lbs.



# BENDER GYMS



model no.

**505**

ELECTRIC WELDED GYM

Ground space: 83" wide—119" long—91" high  
Top bar: 2" O.D. tubing—9 ft. long  
Legs: 2" O.D. tubing—8 ft. high  
Skyride: 6'9" long—1" O.D. tubing (double hanger)  
Skyride bar: 2" O.D. tubing—  
4 ft. long with (2) metal seats  
Exercise bars: 1" O.D. tubing—3 ft. long (2)  
2—#1 hardwood seats with metal seat brackets  
1—trapeze bar  
2—gym rings—cadmium plated with rubber grips  
7 rung electric welded ladder  
Hardware—All cadmium plated  
Chain: Hot dipped galvanized—1000 lb. test  
Molded rubber hand grips on skyride  
Bearings: Welded bearings  
Ground stakes included  
Shipping weight: 120 lbs.

model no.

**550**

SAFETY CLAMP HOOD GYM  
SAME AS No. 505 WITH  
CLAMP CONSTRUCTION



# BENDER GYMS

model no.

**909**

ELECTRIC WELDED GYM

420<sup>0</sup>

Ground space: 83" wide—116" long—91" high  
142½" from ladder to end of legs

Top bar: 2" O.D. tubing—9 ft. long

Legs: 2" O.D. tubing—8 ft. high

Skyride: 6'9" long—1" O.D. tubing (double hanger)

Skyride bar: 2" O.D. tubing—

4 ft. long with (2) metal seats

Ladder: 1" O.D. tubing—6'9" long

Ladder steps: ½" rounds—electric welded

Exercise bars: 1" O.D. tubing—3 ft. long

2—#1 hardwood swing seats with metal seat brackets

1—trapeze bar complete

2—gym rings cadmium plated with rubber grips

All hardware cadmium plated

Chain—Hot dipped galvanized—1000 lb. test

Molded rubber hand grips on skyride

Bearings: Welded bearings

Ground stakes included

Shipping weight: 126 lbs.



# BENDER GYMS



model no.

**600**

ELECTRIC WELDED GYM

Ground space: 93 $\frac{1}{4}$ " wide, 110 $\frac{1}{4}$ " long,  
90 $\frac{1}{4}$ " high, 146 $\frac{1}{4}$ " from ladder to ladder  
Top bar: Over head ladder—2" O.D. rails  
with 1" O.D. tubing rungs—8 ft. long  
Legs: 2" O.D. tubing—8 ft. high  
Ladders: (2) ladders on either end of gym—  
1" O.D. tubing—7 $\frac{1}{2}$  ft. long  
Ladder steps:  $\frac{1}{2}$ " rounds—electric welded  
Skyride: 6'9" long—1" O.D. tubing (double hanger)  
Skyride bar: 2" O.D. tubing—4 ft. long  
with (2) metal seats  
Exercise bars: (2)—1" O.D. tubing—each 45" long  
2—#1 hardwood seats with metal seat brackets  
1—wooden trapeze bar on swing  
2—gym rings—cadmium plated with rubber grips  
All hardware cadmium plated  
Chain—Hot dipped galvanized—1000 lb. test  
Molded rubber hand grips on skyride  
Bearings: Welded bearings  
Ground stakes included  
Shipping weight: 148 lbs.

# BENDER SLIDES

## STAINLESS STEEL SLIDES

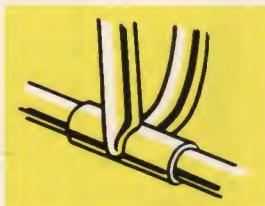
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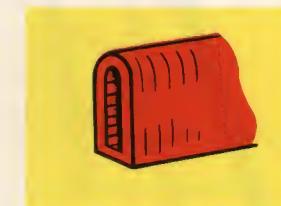
Entire construction welded steel. Nothing to rattle, rust or become loose. Sliding surface highest grade stainless steel. Back of slide consists of galvanized sheets. Rails and ladder of steel — one entire unit. Finished in rubberized lacquer enamel. Easy to install, only six bolts from ladder to slide. The greatest innovation in playground construction.



1/4" Machinated  
Aluminum  
Pal Nuts



Welded  
Nipple on  
Large Slide  
Base



1 x 2 "D"  
Horizontal  
Tubing

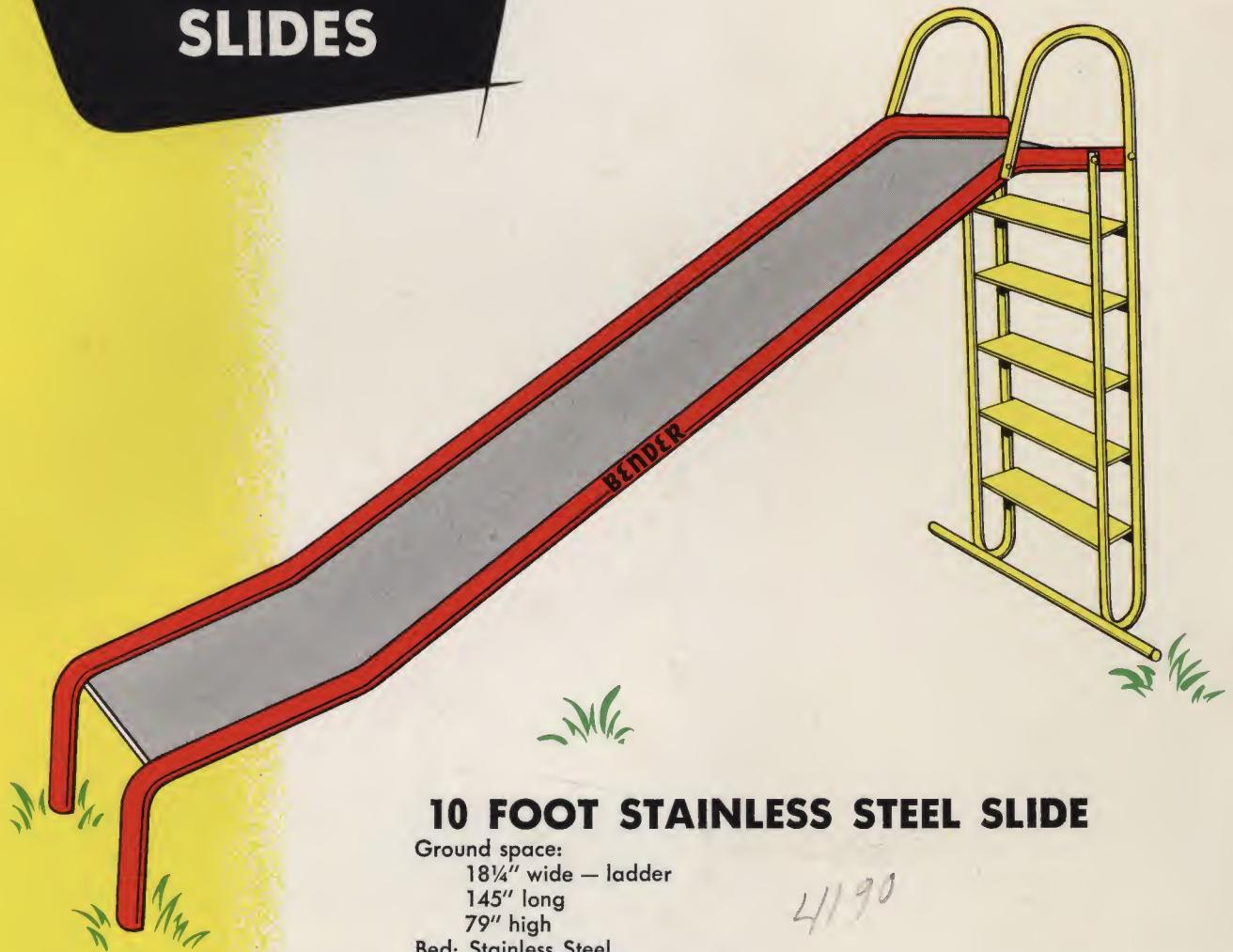
## 5 FT. STAINLESS STEEL SLIDE



Ground space: 14½" wide—ladder,  
65½" long, 38¼" high  
Bed: Stainless Steel  
Back of Slide: Galvanized sheet  
Rail: 1x2" "D" horizontal tubing  
Ladder: 1" O.D. tubing—3'4" long  
Ladder steps: #1 hardwood  
All hardware cadmium plated  
Shipping weight: 35 lbs.

# BENDER SLIDES

## STAINLESS STEEL SLIDES



### 10 FOOT STAINLESS STEEL SLIDE

Ground space:

18 $\frac{1}{4}$ " wide — ladder

145" long

79" high

Bed: Stainless Steel

Back of Slide: Galvanized sheet

Rail: 1" x 2" "D" horizontal tubing

Ladder: 1" O.D. tubing — 6'9" long

Ladder steps: Pre-formed metal ladder steps

Bottom brace: 36" long

Hardware all cadmium plated

Shipping weight: 106 lbs.

4190

### 8 FT. STAINLESS STEEL SLIDE

Ground space:

18 $\frac{1}{4}$ " wide

120" long

64 $\frac{5}{8}$ " high

Shipping weight: 80 lbs.

3760

### 12 FT. STAINLESS STEEL SLIDE

Ground space:

18 $\frac{1}{4}$ " wide

170" long

91 $\frac{5}{8}$ " high

Shipping weight: 135 lbs.

5250

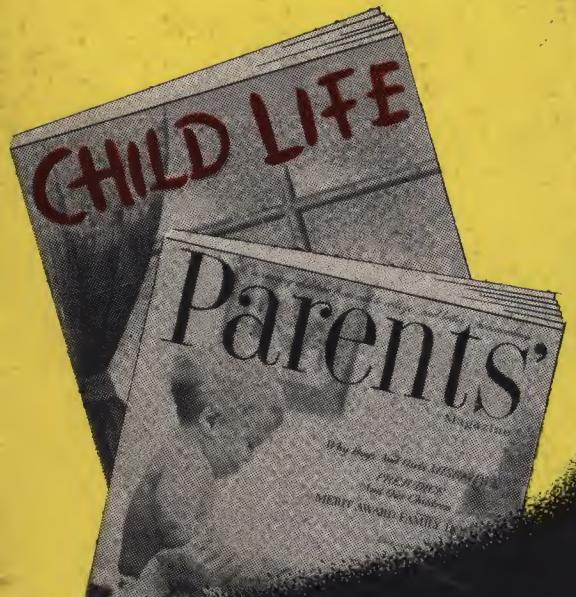
## PACKAGING

Every Gym and Slide  
is individually packed  
(semi-knocked down)  
in a NEW telescoped carton.  
... Specially designed  
for extra strength and  
durability. Steel strapped for  
extra protection of contents.

## NATIONAL ADVERTISING

Bender's tremendous  
National Advertising  
campaign reaches many  
millions of potential buyers.  
Bender Gyms and  
Slides carry the  
Parents Seal of Approval.

Newspaper advertising  
mats, window displays and  
glossy photographs are  
available on request.



BENDER PLAYGROUND EQUIPMENT, INC.  
SHREVEPORT • LOUISIANA



Room 1453  
200 FIFTH AVE.  
N. Y. 10, N. Y.

## PACKAGING

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## NAT ADV

Bender'  
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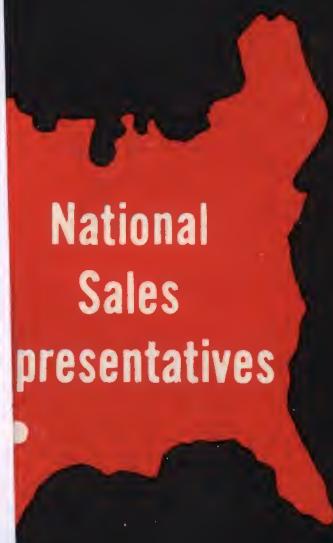
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